



NORYL™ Resin SE1GFN3
Americas: COMMERCIAL

PPE+PS blend. 30% Glass reinforced. Non-brominated, non-chlorinated FR system. UL94 V1 listing. RTI 110/105/110. Dielectric strength. Dimensional stability. Suitable for E/E applications.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	1230	kgf/cm ²	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	5	%	ASTM D 638
Flexural Stress, yld, 2.6 mm/min, 100 mm span	1750	kgf/cm ²	ASTM D 790
Flexural Modulus, 2.6 mm/min, 100 mm span	79400	kgf/cm ²	ASTM D 790
Hardness, Rockwell L	108	-	ASTM D 785
IMPACT			
Izod Impact, notched, 23°C	11	cm-kgf/cm	ASTM D 256
Izod Impact, notched, -40°C	9	cm-kgf/cm	ASTM D 256
THERMAL			
HDT, 0.45 MPa, 6.4 mm, unannealed	140	°C	ASTM D 648
HDT, 1.82 MPa, 6.4 mm, unannealed	135	°C	ASTM D 648
CTE, -40°C to 95°C, flow	2.52E-05	1/°C	ASTM E 831
Relative Temp Index, Elec	110	°C	UL 746B
Relative Temp Index, Mech w/impact	105	°C	UL 746B
Relative Temp Index, Mech w/o impact	110	°C	UL 746B
PHYSICAL			
Specific Gravity	1.31	-	ASTM D 792
Water Absorption, 24 hours	0.06	%	ASTM D 570
Mold Shrinkage, flow, 3.2 mm (5)	0.1 - 0.4	%	SABIC Method
ELECTRICAL			
Dielectric Strength, in oil, 3.2 mm	20.8	kV/mm	ASTM D 149
Relative Permittivity, 50/60 Hz	3.15	-	ASTM D 150
Dissipation Factor, 50/60 Hz	0.002	-	ASTM D 150
Arc Resistance, Tungsten {PLC}	6	PLC Code	ASTM D 495
Hot Wire Ignition {PLC}	0	PLC Code	UL 746A



NORYL™ Resin SE1GFN3

Americas: COMMERCIAL

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
ELECTRICAL			
High Voltage Arc Track Rate {PLC}	4	PLC Code	UL 746A
High Ampere Arc Ign, surface {PLC}	2	PLC Code	UL 746A
Comparative Tracking Index (UL) {PLC}	3	PLC Code	UL 746A
FLAME CHARACTERISTICS			
UL Recognized, 94V-1 Flame Class Rating (3)	1.47	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating (3)	5.99	mm	UL 94
Oxygen Index (LOI)	35.5	%	ASTM D 2863



NORYL™ Resin SE1GFN3
Americas: COMMERCIAL

PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	110 - 120	°C
Drying Time	3 - 4	hrs
Drying Time (Cumulative)	8	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	300 - 325	°C
Nozzle Temperature	300 - 325	°C
Front - Zone 3 Temperature	290 - 325	°C
Middle - Zone 2 Temperature	275 - 320	°C
Rear - Zone 1 Temperature	265 - 315	°C
Mold Temperature	80 - 110	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	20 - 100	rpm
Shot to Cylinder Size	30 - 70	%